



Dart Hawkesbury  
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada  
Tel (613) 632-5200  
Fax 613 632-5246

# Purchasing Receipts

PO No	Supplier	Line Item No	Ref No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name	
PO040358	ACI001-VC	4	1	Net 30	M6061T6S0.750X06.500	6061T6 Sheet 0.750 X 6.500 : MATERIAL- 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft				6	7/31/2018	6		S097922	Stock	7/31/2018	\$ 36.21 / ft	0		\$217.25	Acier Ouellette Inc.	
										Total:	6		6								\$166.50	

Plex 7/31/2018 3:46 PM Dart.Belanger.Natasha



## ACIER OUELLETTE INC.

935, Boul. du Havre  
Salaberry de Valleyfield (Québec) J6S 5L1  
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248  
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

## DELIVERY - CLIENT

CO00097778

### Billed to

DART AEROSPACE LTD

1270, ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

### Shipped to

DART AEROSPACE LTD

, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

### Instruction

F-M

### Delivery Route

5

### Customer N°

CLI0001056

### Date

2018/06/29

### Delivery date

2018/07/11

### Your order N°

040358

### Processed by

Eric Kaehlert

### Salesman

OUELLETTE VALLEYFIELD

### Carrier

Net 30 Days

### Credit Terme

Product Description	Weight	Qty	UM	PCS NB			Internal Use Only			
				CMD	EXP	B/O	IN	I	S	C
1 ALU PLATE 3/4 6061-T651 RANDOM PAL-346061-V 4280 SAW CUT 1 X 6-1/2" X 72" ** CERTIFICATE ** HEAT : 6150578 LINE#4 ** TRANSIT ST-JEROME 10-07 **	38.16	3.52	PI2 \$CLB							
		1.00	UN							

### Conditions :

All sold and delivered materials remain the property of "Acier Ouellette Inc." until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Total Weight (Lbs) : 38.16

NIR : R-109516-6

Prepared By :

Verified By :

Delivered By :

Time

Y

M

D

Customer's Signature

Date

## PURCHASE ORDER



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER PO040358

**Supplier:** ACI001-VC  
Acier Ouellette Inc.  
935 Boul. Du Havre  
Valleyfield  
QC  
J6S 5L1 Canada  
Phone: 800 667 4248  
Fax: 450 377 5696

**PO No:** PO040358

**PO Date:** 6/28/18

**Due Date:** 7/5/18

**Purchase Order**

**Revision:**

**Revision Date:**

**Ship-To Contact:** Lavoie, Chantal  
Phone: clavoie@dartaero.com

**E-MAILED**  
JUN 28 2018

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Via:** Ground

**Pymt Terms:** Net 30

**Freight Terms:**

**Special Comments:** quotation no sou0116430

Items											
Line Item	Job	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		MT-4140-S- 0.500X10.000		AISI 4140 Steel Sheet/Plate : AISI 4140N STEEL SHEET OR PLATE AS PER ASTM A829 OR AMS 6395 MIN: ROCKWELL C = 28 RC MAX: ROCKWELL C = 32 RC	Firmed	7/13/18	8 ft	0 ft	8 ft	\$51.8175/ft	\$414.54
2		MT-4140-S- 1.750X12.000		AISI 4140 Steel Sheet/Plate MATERIAL: AISI 4140 / 4142 STEEL SHEET OR PLATE MINIMUM ROCKWELL C = 28 Rc MAXIMUM ROCKWELL C = 32 Rc ASTM A829, AMS 6395	Firmed	7/13/18	6 ft	0 ft	6 ft	\$186.85/ft	\$1,121.10
3		M6061T6S.250X6.250		6061-T651 Sheet 0.250" Thick Plate x 6.250" Wide : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	7/5/18	6 ft	0 ft	6 ft	\$11.335/ft	\$68.01

Line Item Note saw cut included in price

## PURCHASE ORDER

Items											
Line Item	Job	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4		M6061T6S0.750X06.500		6061T6 Sheet 0.750 X 6.500 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	7/5/18	6 ft	0 ft	6 ft	\$36.208333/ft	\$217.25
							✓ 6ft			At 18/07/10	
5		M6061T6S.250		6061T6 Sheet .250 : MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 receive sf	Firmed	7/5/18	32 sf	0 sf	32 sf	\$15.22375/sf	\$487.16
							✓ 32sf			At 18/07/10	
6		M304S20GA		304/316 .040 Sheet : MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240 receive sf	Firmed	7/5/18	256 sf	0 sf	256 sf	\$4.9604296/sf	\$1,269.87
							✓ 256sf			At 18/07/10	
7		M304S18GA		304/316 .050 Sheet : MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240	Firmed	7/5/18	192 sf	0 sf	192 sf	\$6.2419479/sf	\$1,198.45
							✓ 192sf			At 18/07/10	
8		M304R0.375		304 Round Bar 0.375 : MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276 NOTE: AISI 303 NOT ACCEPTABLE receive ft	Firmed	7/5/18	24 ft	0 ft	24 ft	\$1.191666/ft	\$28.60
							✓ 24ft			At 18/07/10	
9		M303R0.750		303 Round Bar 0.750 : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE:304/316 NOT ACCEPTABLE receive ft	Firmed	7/5/18	96 ft	0 ft	96 ft	\$5.1360416/ft	\$493.06
							✓ 96ft			At 18/07/10	
10		M303R0.250		303 Round Bar 0.250" : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE:304/316 NOT ACCEPTABLE	Firmed	7/5/18	36 ft	0 ft	36 ft	\$0.58611/ft	\$21.10
							✓ 36ft			At 18/07/10	
11		M303R1.000		303 Round Bar 1.00 : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE:304/316 NOT ACCEPTABLE receive ft	Firmed	7/5/18	12 ft	0 ft	12 ft	\$8.7025/ft	\$104.43
							✓ 12ft			At 18/07/10	

## PURCHASE ORDER

Line Item	Job	Part	Supplier Part No	Items		Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
				Description								
12		M303R1.375		M303R1.375 : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE: 304/316 NOT ACCEPTABLE receive ft		Firmed	7/5/18	12 ft	0 ft	12 ft	\$18.99/ft	\$227.88
13		M6061T6R0.625		6061-T6 Round Bar .625" : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ- AA-200/8 OR AMS-QQ-A- 200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft		Firmed	7/5/18	100 ft	0 ft	100 ft	\$1.2489/ft	\$124.89
14		M6061T6R1.625		6061T6 Round Bar 1.625 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ- AA-200/8 OR AMS-QQ-A- 200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft		Firmed	7/5/18	12 ft	0 ft	12 ft	\$13.104166/ft	\$157.25
15		M6061T6R2.375		6061-T6 Round Bar 2.375" : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ- AA-200/8 OR AMS-QQ-A- 200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft		Firmed	7/5/18	12 ft	0 ft	12 ft	\$24.44/ft	\$293.28
16		M6061T6R0.750		6061-T6 Round Bar .750" : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ- AA-200/8 OR AMS-QQ-A- 200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft		Firmed	7/5/18	80 ft	0 ft	80 ft	\$1.547875/ft	\$123.83

## PURCHASE ORDER

Items											
Line Item	Job	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
17		M6061T6R0.563		6061-T6 Round Bar .563 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ- AA-200/8 OR AMS-QQ-A- 200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft	Firmed	7/5/18	80 ft	0 ft	80 ft	\$1.18375/ft	\$94.70
18		M6061T6B1.000X04.000		6061-T6 Bar 1.00 X 4.00 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	7/5/18	36 ft	0 ft	36 ft	\$16.234761/ft	\$584.45
19		M6061T6B1.000X02.000		6061-T6 Bar 1.00 X 2.00 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	7/5/18	12 ft	0 ft	12 ft	\$7.1025/ft	\$85.23
20		M6061T6B1.000X06.000		6061T6 Bar 1.00 X 6.00 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	7/5/18	60 ft	0 ft	60 ft	\$20.861666/ft	\$1,251.70
21		M6061T6B2.000X2.500		6061T6 Bar 2.000 X 2.500 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	7/5/18	12 ft	0 ft	12 ft	\$24.416666/ft	\$293.00

Grand Total: \$8,659.79

## Order Notes

6/28/2018

PURCHASE ORDER

Order Notes

Procurement Quality Clauses

A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)  
A026 certification of material conformance  
A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 6/28/18 2:54 PM dart.lavoie.chantal



Heat: 6150578

PA634V

MILL TEST/QUALITY CONTROL CERTIFICATE

ALNAN ALUMINIUM INC.

No.55 TingHong Road Nanning, Guangxi, 530031, China

CUSTOMER	ADDRESS	PRODUCT TYPE	DATE: September 22, 2015
EMPIRE RESOURCES, INC.	ONE PARKER PLAZA 400 KELBY STREET FORT LEE, NEW JERSEY 07024 USA	ALUMINUM SHEET	

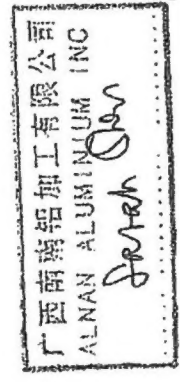
UNIQUE Lot Number	HEAT Number	Dimension (mm)	Dimension (inch)	Act Thick (mm)	Act Thick (inch)	Weight MT	Alloy	Temper	Al	Cu	Mg	Si	Fe	Mn	Zn	Ti	Cr	Elong (%)	UTS ksi	Yield ksi
Standard	Standard	12.50-25.0	0.492-0.984				6061	T651	remainder	0.15-0.40	0.8-1.2	0.40-0.8	0.7max	0.15max	0.25max	0.15max	0.04-0.35	8min.	42min.	35min.
Standard	Standard	25.0-50.0	0.984-1.968				6061	T651	remainder	0.15-0.40	0.8-1.2	0.40-0.8	0.7max	0.15max	0.25max	0.15max	0.04-0.35	7min.	42min.	35min.
Standard	Standard	50.0-100.0	1.968-3.937				6061	T651	remainder	0.15-0.40	0.8-1.2	0.40-0.8	0.7max	0.15max	0.25max	0.15max	0.04-0.35	5min.	42min.	35min.
201509070208	6150578	19.050*1231.9*3670.3	0.750*48.5*144.5	19.380	0.054	1.888	6061	T651	remainder	0.29	1.06	0.65	0.27	0.12	0.08	0.03	0.24	16.0	47.0	40.8
201509070209	6150578	19.050*1231.9*3670.3	0.750*48.5*144.5	19.380	0.054	1.890	6061	T651	remainder	0.29	1.06	0.65	0.27	0.12	0.08	0.03	0.24	16.0	47.0	40.8
201509070210	6150578	19.050*1231.9*3670.3	0.750*48.5*144.5	19.380	0.054	1.888	6061	T651	remainder	0.29	1.06	0.65	0.27	0.12	0.08	0.03	0.24	16.0	47.0	40.8
201509210103	6150578	19.050*1231.9*3670.3	0.750*48.5*144.5	19.380	0.054	0.455	6061	T651	remainder	0.29	1.06	0.65	0.27	0.12	0.08	0.03	0.24	13.0	47.0	40.8

ORIGIN OF GOODS AS ALNAN ALUMINIUM INC.

ACTUAL MILL CHEMICAL AND MECHANICAL PROPERTY TEST REPORTS IN IMPERIAL NOMENCLATURE REQUIRED PER SKID

MATERIAL CONFORMS FOR ALLOY 6061, T651, AS PER AMS QQA 250/71, AMS 4027, ASTM-B209 SB-209 AND ALUMINUM ASSOCIATION STANDARDS IN ALL ASPECTS.

COUNTRY OF MELT AND MANUFACTURE: CHINA



ACIER OUELLETTE INC.  
22, boul. J.F. Kennedy  
Saint-Jérôme, Qué. J7Y 4B6

Issued by QA47

Reviewed by QA10

PO: 1/1  
B/L:  
Date de livraison:  
Heat #:

Josée Brissette



# SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T62/T651 ALUMINUM SHEET OR PLATE

SPECIFICATION:  
QQ-A-250/11 OR AMS-QQ-A-250/11  
OR AMS 4025 OR 4027  
OR ASTM B209

PART NUMBER: M6061T6S XXX X W.WWW THK WIDTH

WHERE "XXX" = THICKNESS (IN INCHES)  
AND "W.WWW" = WIDTH (IN INCHES, OPTIONAL, FOR SPECIFYING CUT PLATE)

EG. 0.063" THICK SHEET = M6061T6S.063  
EG. 3.5" WIDE BY 0.500" THICK PLATE = M6061T6S.500X3.500

PREFERRED SIZE: XXX BY 4FT BY 8FT FOR SHEET

C	ADD PLATE AND T651 SPEC	ML	17.12.13
B	REFORMAT DWG. ADD B209 SPEC (ZN DB-1), REF PAR 00-0230A	CP	09.07.13
A	NEW ISSUE	RF	01.06.08
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	ML	DATE
DRAWN	ML	NO	DRAWING NO.
CHECKED	NO	JFS	M6061T6S
MFG. APPR.	JFS	HS	TITLE
APPROVED	HS	CP	6061-T6 SHEET/PLATE SPEC
DE APPR.	CP	CP	SCALE
DATE	17.12.13	CP	NTS

PRELASED

2018 MAR 13  
REV 18-606

APPROVED

DART AEROSPACE LTD  
HAWKESBURY, ONTARIO, CANADA  
REV. C  
SHEET 1 OF 1  
SCALE  
6061-T6 SHEET/PLATE SPEC  
NTS  
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NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT  
WRITTEN PERMISSION FROM DART AEROSPACE LTD

## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061 T6 50.750 x 06.500  
 DATE: 18/07/31

PO / BATCH NO.: P0010358 / S097922

MATERIAL CERT REC'D: Yes  
 QUANTITY RECEIVED: 6 ft  
 QUANTITY INSPECTED: 6 ft  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.750"  
 THICKNESS RECEIVED: 0.750"  
 SHEET SIZE ORDERED: -  
 SHEET SIZE RECEIVED: -

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y	<input type="radio"/> N	
CORROSION	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	<input type="radio"/> N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y	<input type="radio"/> N	<u>AMS-QQ-A-250/11</u>
CORRECT THICKNESS	<input checked="" type="radio"/> Y	<input type="radio"/> N	
PHOTO REQUIRED	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	<input type="radio"/> N	<u>HT: 6150578</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	<input type="radio"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	<input type="radio"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input type="radio"/> Y	<input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input type="radio"/> Y	<input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>AT</u> <span style="float: right; text-align: right;">DAS 61 9-89</span> DATE: <u>18/07/31</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in